

# Sauvignon Blanc 2018



Lolonis

Redwood Valley

Mendocino

13.5%

750ML

match stick. vanilla bean, anise

lime leaf, dragonfruit, auince

tea leaf salad. spring frittata, chèvre in oil

3.19

7.5 a/l

 $0.3 \, \text{g/l}$ 

1.53 tons hand harvested on Sept 28. Clusters were whole cluster pressed before being fermented in mix of neutral oak and stainless steel barrels Malolcatic fermentation was blocked to preserve freshness and tension in the wine. Aged for 9 months on the lees before being bottled unfiltered.

This historic Prohibition-era ranch boasts some of the oldest known Vitis Vinifera plantings in California. The Sauvignon Blanc was planted in 1945. The vines are head-trained and dry-farmed organically on red clay soils strewn with fist-sized rocks. An extreme diurnal shift necessitates longer hang times (and a steady temperament). The vineyard is overseen by husband/wife duo Denise & Athan Poulos.

LIOCO, SANTA ROSA, CA.

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